

Tuesday, March 31, 2015 3:15:37 PM

Page 1

Accept

Setup Start *NS1*

Stop *NS2*

Start Date: 3/25/2015 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 3/25/2015 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 15-03-31

Tooling: _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4272	D

100 Pick Kit 0.00

100

Packaging	Memo	0.00
-----------	------	------

	MEANS	STDS
Packaging	3.50	0.70

DAS
27

APR 07 2015

110	Assemble as per dwg	0.00
-----	---------------------	------

110

HandFinish	Memo	0.00
------------	------	------

Hand Finishing

TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2

RIVET PLACARD AS PER DWG ON SHEET 2

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

120

QC	Memo	0.00
----	------	------

Quality Control

DAS
38
9-89

APR 07 2015

DQA:

Date:

15/05/26



QA Closed:

Date:

15/05/20

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

Work Order: <u>130752</u> Part No. <u>D4272-011</u> NCR No. <u>15-4975</u>		DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☒ Large Fab ☐ Composite ☐ Supplier ☐					
Date: <u>2015/04/07</u>		Step #: <u>100</u>		QTY Effective: <u>x1</u>			MRB (QSI042) Approval DAS 16 9-89 <u>15/04/07</u>		
Description Work Order Deviation				Disposition				Completed By <u>15.04.08</u> Lead hand / Supervisor Approval Verification <u>15.04.08</u> QC / QA Coordinator DAS Approval 16 9-89 <u>15/04/07</u>	
Production issued out wrong Part # w/o. to produce the wrong BASKET Lid. Production Produced a D3915-041 should have been a D3914-041. E.C. no verification for what parts returned to room a BASKET				Issue correct w/o + Part to complete BASKET + issue BASKET Lid D3915-041 to machine.					
Root Cause Environment ☐ No Re-verification ☒ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☒ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER :									

Work Order ID 130752

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130752

Page 2

Item ID: D4272-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Assy, Heavy Duty Lid, LH
Start Date: 3/25/2015 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 3/25/2015 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Sold</u>	0.00							
130									
Packaging	Memo	0.00				(lx)	DAS 46		APR 08 2015
Packaging							9-89		
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 15-04-08

15-48

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Work Order ID: 130752

130752

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-16A *AN3-16A* Bolt		Purchased	No			100	Each	61.0000	2	2			

**

15/04/02

Location	Loc Qty	Loc Code
GA	45	
117441	45	
ST338a	16	
M127070	16	

D3914-041

Manufactured No

D3914-041

Long Basket Lid Assembly (350)

D4273-041

Manufactured No

D4273-041

Basket Base Assembly, LH

D2530

Manufactured No

D2530

Handle Weldment

**

13/07/11 15/04/02

**

13/07/53 15/04/02

**

15/04/02

Location	Loc Qty	Loc Code
ST379	5	
115579	5	

D2535

Manufactured No

D2535

Spring

**

15/04/02

Location	Loc Qty	Loc Code
ST007	65	
117244	15	
124521	50	

x2

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Work Order ID: 130752

130752

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

D2537

Manufactured No

100

Each

71.0000

2

2

D2537

Bushing

**

15104102

Location

Loc Qty

Loc Code

ST008

71

113174

20

123463

51

✓2

D2690-6

Manufactured No

100

Each

10.0000

2

2

D2690-6

Lanyard

**

DAS
27
9-00

Location

Loc Qty

Loc Code

ST009

10

130043

10

2

2

D2931

Manufactured No

100

Each

1,783.000

2

D2931

Bumper

**

15104102

Location

Loc Qty

Loc Code

ST025A

1783

86435

1783

✓2

D3912-041

Manufactured No

100

Each

14.0000

1

1

D3912-041

Eyebolt Receiver Assy

**

DAS
27
9-00

Location

Loc Qty

Loc Code

ST065

4

128365

4

ST077

2

127773

2

ST077A

8

127771

4

128790

4

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Work Order ID: 130752

130752

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

D3917-3

Manufactured No

100

Each

71.0000

6

6

D3917-3

Washer

**

15/04/15

Location

Loc Qty

Loc Code

ST065

71

117494

42

121801

1

128455

16

129858

12

x 6

D3953-3

Manufactured No

100

Each

35.0000

2

2

D3953-3

Gas Spring Stud, Lid

**

15/04/12

Location

Loc Qty

Loc Code

ST069

5

124029

5

ST077A

30

115828

20

122668

10

x 2

D3953-7

Manufactured No

100

Each

37.0000

2

2

D3953-7

Spring Spacer

**

15/04/12

Location

Loc Qty

Loc Code

ST069

37

120351

4

121813

33

x 2

D3953-9

Manufactured No

100

Each

25.0000

2

2

D3953-9

Gas Spring Washer

**

15/04/12

Location

Loc Qty

Loc Code

ST069

25

130661

25

x 2

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Work Order ID: 130752

Parent Item: D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

130752

D4272-011

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

D3953-17

Manufactured No

100

Each

39.0000

2

2

D3953-17

Gas Spring Spacer

all 15/04/02

Location

Loc Qty

Loc Code

ST070

39

115708

4

119435

24

129797

10

130513

1

D3953-19

Manufactured No

100

Each

24.0000

1

1

D3953-19

Gas Spring Bracket

all 15/04/02

Location

Loc Qty

Loc Code

ST070

24

114994

19

118893

5

D3953-21

Manufactured No

100

Each

39.0000

1

1

D3953-21

Gas Spring Bracket

all 15/04/02

Location

Loc Qty

Loc Code

ST070

39

117496

23

128883

16

D3969-3

Manufactured No

100

Each

21.0000

1

1

D3969-3

Prop

all 15/04/02

Location

Loc Qty

Loc Code

ST365

21

114957

11

115924

10

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Work Order ID: 130752

130752

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

D4021-5

Manufactured No

100

Each

16.0000

1

1

D4021-5

Blanking Plate

Handwritten: 11 11/10/15

Location

Loc Qty

Loc Code

ST081

16

103829

5

117489

2

129590

9

D4150-041

Manufactured No

100

Each

14.0000

1

1

D4150-041

Attachment Arm Assembly

**DAS
27
9-29**

APR 08 2015

Location

Loc Qty

Loc Code

ST095

3

125241

3

ST103a

11

127499

2

127500

2

128454

2

128874

3

129856

2

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**DAS
27
9-29**

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Work Order ID: 130752

130752

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

D4151-041

Manufactured No

100

Each

14.0000

1

1

D4151-041

Basket Fwd Hardpoint Assembly, Lower

DAS

APR 0 8 2015

Location

Loc Qty

Loc Code

ST096

2

129717

2

ST103a

12

125114

2

125115

2

127795

2

128384

2

128385

2

129716

2

D4151-043

Manufactured No

100

Each

20.0000

1

1

D4151-043

Basket Fwd Hardpoint Assembly, Upper

DAS

27

APR 0 8 2015

Location

Loc Qty

Loc Code

ST096

10

117199

5

131134

5

ST103a

10

127932

4

128518

2

130050

4

AN3-10A

Purchased No

100

Each

112.0000

3

3

AN3-10A

Bolt

sl 15/6/16

Location

Loc Qty

Loc Code

GA

44

m131320

44

ST338a

68

m130466

68

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Work Order ID: 130752

Parent Item: D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

130752

D4272-011

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

AN3-14A

Purchased

No

100

Each

75.0000

4

4

AN3-14A

Bolt

**

15/04/02

Location

Loc Qty

Loc Code

ST338a

25

m128813

25

ST349

50

m131624

50

AN4-12

Purchased

No

100

Each

80.0000

3

3

AN4-12

Bolt

**

15/04/02

Location

Loc Qty

Loc Code

ST325A

80

m128813

80

AN4-13A

Purchased

No

100

Each

559.0000

6

6

AN4-13A

Bolt

**

DA9

27

3-30

APR 08 2015

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

42

m130325

42

ST325A

497

131677

493

m128739

4

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Work Order ID: 130752

Parent Item: D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

130752

D4272-011

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

AN4C15

Purchased

No

100

Each

55.0000

1

1

AN4C15

Bolt

**

DAS

27

9-80

APR 08 2015

Location

Loc Qty

Loc Code

ST312A

49

M128936

49

ST343

6

M128634

6

AN5-17A

Purchased

No

100

Each

183.0000

4

4

AN5-17A

Bolt

**

el 15/04/02

Location

Loc Qty

Loc Code

GA

36

117872

36

ST299A

147

125388

147

AN310-4

Purchased

No

100

Each

97.0000

3

3

AN310-4

Nut

**

el 15/04/02

Location

Loc Qty

Loc Code

GA

25

M127815

25

ST331

72

M129913

68

M131320

4

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Work Order ID: 130752

Parent Item: D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

130752

D4272-011

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

AN310C4 Purchased No

100 Each 75.0000 3 3

AN310C4

Nut

**

15/04/16 2

Location

Loc Qty

Loc Code

ST331

75

M128936

25

M131305

50

✓3

MS20600-AD4W3

Purchased No

100 Each 572.0000 2 2

MS20600-AD4W3

Cherry Rivets

**

15/04/16 2

Location

Loc Qty

Loc Code

GA

488

m129795

488

WA003

84

m130018

84

x2

MS21042L3

Purchased No

100 Each 1,990.000 9 9

MS21042L3

Nut

**

15/04/16 2

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

798

M131317

798

ST305

772

116549

12

126333

96

M128754

2

M131624

662

x9

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Work Order ID: 130752

Parent Item: D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

130752

D4272-011

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

100

Each

2,582.000

6

6

MS21042L 4

Locknut

DA3
27
~~9-39~~

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

634

m127813

634

ST260a

1056

m130799

56

m131803

1000

ST305

850

426

426

m128300

8

m128798

10

m130922

97

m131340

297

m131618

12

APR 08 2015

MS21042L5

Purchased

No

100

Each

441.0000

4

4

MS21042L 5

Nut

isl 1510x12

Location

Loc Qty

Loc Code

GA

150

m127813

150

ST305

291

m127813

266

m130388

4

m131340

21

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Work Order ID: 130752

Parent Item: D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

130752

D4272-011

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

270.0000

4

4

MS24665-151

Cotter Pin

**

all 15/04/02

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

211

m128401

10

m129909

201

✓

MS24665-300

Purchased

No

100

Each

181.0000

2

2

MS24665-300

COTTER PIN

**

all 15/04/02

Location

Loc Qty

Loc Code

GA

30

118234

30

ST293

151

M128812

151

✓

NAS1149DN832J

Purchased

No

100

Each

2,954.000

2

2

NAS1149DN832.J

Washer

**

all 15/04/02

Location

Loc Qty

Loc Code

CA

84

M129499

84

MF4

185

M129541

185

ST260a

2500

M131697

2500

ST270

185

124555

15

M131317

170

✓

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Work Order ID: 130752

130752

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

3,936.000

14

14

NAS1149F0332P

Washer

all island

Location

Loc Qty

Loc Code

GA

222

122063

222

ST260a

2586

m128401

6

m131026

80

m131697

2500

st268

1128

123900

460

m130325

582

m130388

86

✓14

NAS1149C0432R

Purchased

No

100

Each

3,635.000

2

2

NAS1149C0432R

WASHER

all island

Location

Loc Qty

Loc Code

GA

2288

m125807

476

m131467

1812

ST271

1347

m131452

1347

✓2

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Work Order ID: 130752

Parent Item: D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

130752

D4272-011

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

1,338.000

18

18

NAS1149F0432P

WASHER

**

DAS
27
9.99

APR 08 2015

Location

Loc Qty

Loc Code

ST260a

1000

M131697

1000

st268

338

M128995

63

M130388

8

M131340

267

NAS1149C0463R

Purchased

No

100

Each

376.0000

3

3

NAS1149C0463R

Washer

**

DAS
27
9.99

APR 08 2015

Location

Loc Qty

Loc Code

FP001

91

m127306

91

ST271

285

m128401

285

NAS1149F0563P

Purchased

No

100

Each

112.0000

4

4

NAS1149F0563P

Washer

**

all 1510462

Location

Loc Qty

Loc Code

ST267

112

121350

112

YJ

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Work Order ID: 130752

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Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assy, Heavy Duty Lid, LH

Start Date: 3/25/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

100

Each

393.0000

2

2

***NAS1515H4L ***

Washer

Location

Loc Qty

Loc Code

FG

32

103691

32

ST260a

361

m131026

96

m131624

15

m13169

250

MS17984-C413

Purchased

No

100

Each

162.0000

2

2

MS17984-C413

Quick Release Pin

Location

Loc Qty

Loc Code

ST312A

150

131677

150

ST315

12

m131340

12

STEP 110

D4307-250 → B131263 → 1

APR 07 2015

DAS
24
9-89

97447A010 → M131311 → 4

APR 07 2015

DAS
24
9-89

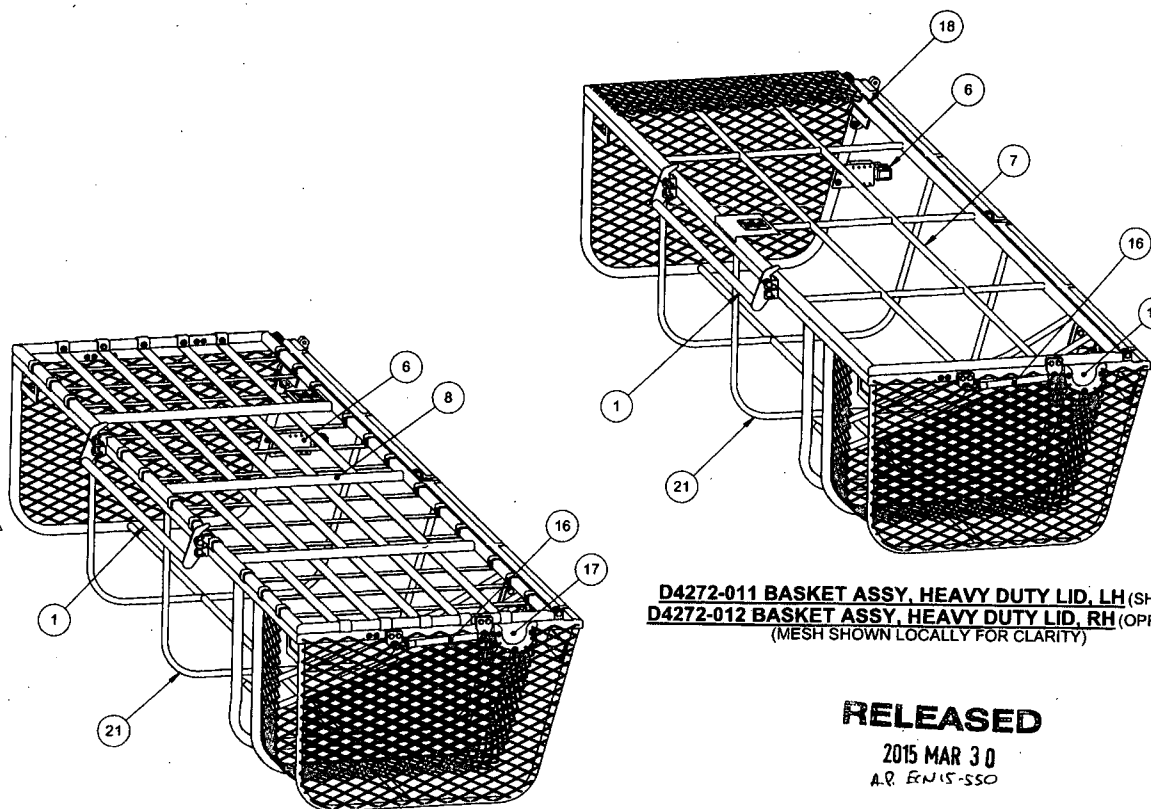
APR 08 2015

APR 08 2015

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2680-6	LANYARD
5	2	2	2	2	D2831	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22				1	D4273-042	BASKET BASE ASSY, RH
23	1	1			D4307-250	PLACARD, MAX LOAD
24			1	1	D4307-265	PLACARD, MAX LOAD
25	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-16A	BOLT
28			2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33			2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24665-151	COTTER PIN
42	2	2	2	2	MS24665-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN960JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
50	4	4	4	4	97447A010	BLIND RIVET, PAN HEAD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX
-013/-014: 58 lbs APPROX



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
 (MESH SHOWN LOCALLY FOR CLARITY)

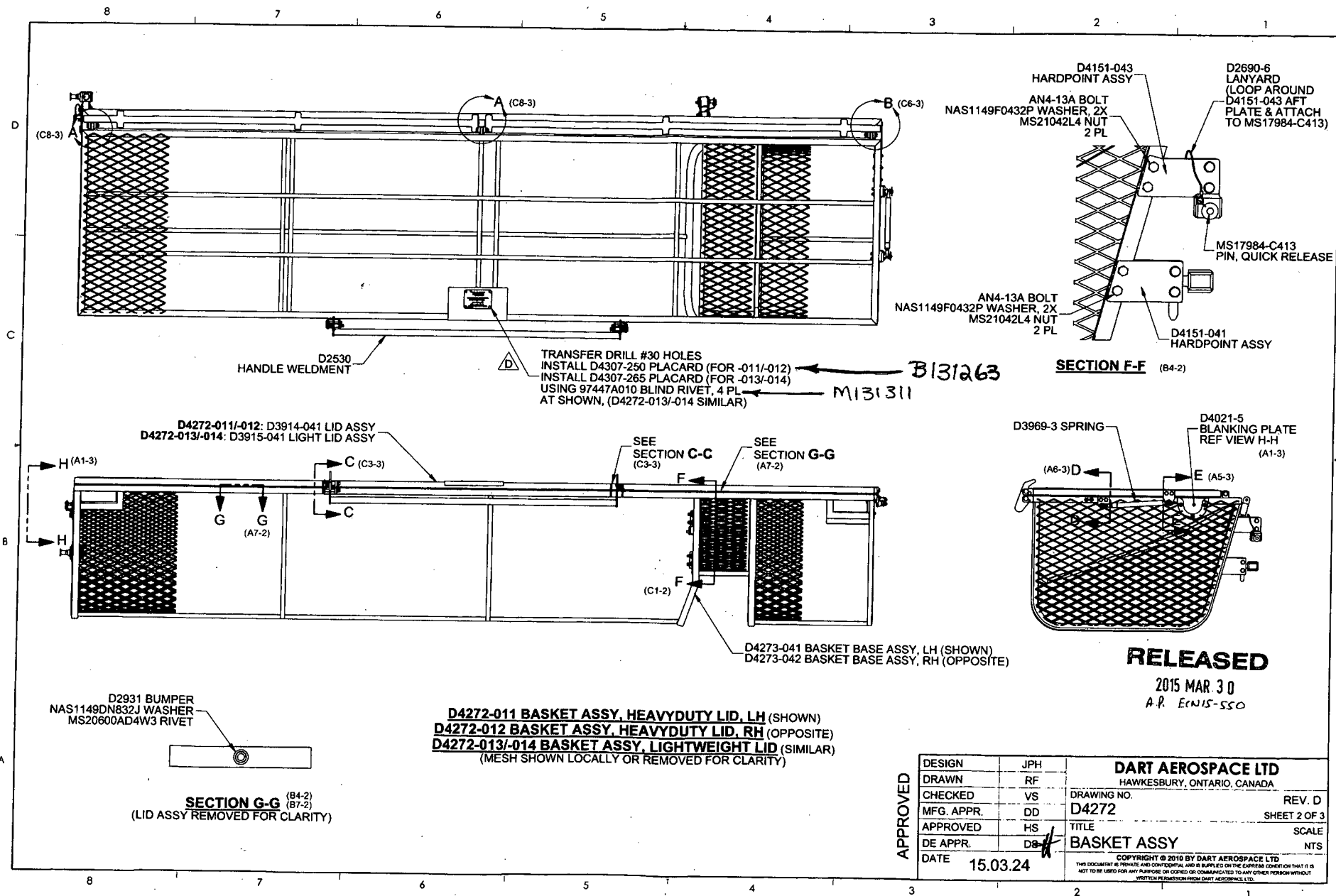
D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
 (MESH SHOWN LOCALLY FOR CLARITY)

RELEASED

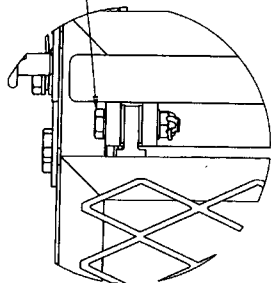
2015 MAR 30
A.R. ENNIS-SSO

D	ADDED D4307-250/-265 & 97447A010 (ZN C6-1, A6-1, C5-2)	RF	15.03.24
C	UPDATED D4273-041/-042 BASKET BASE ASSY, CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET, UPDATED SECTION F-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1), RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4272	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSY	NTS
DATE	15.03.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

130752 MJS
1503-31

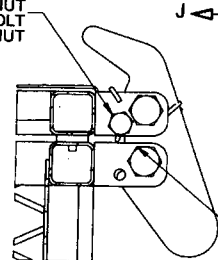


AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL A (D8-2)
(D6-2)

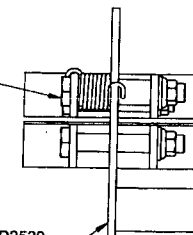
D4272-011/-012: AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014: AN3-20A BOLT
MS21042L3 NUT



SECTION C-C (B5-2)
(B7-2)

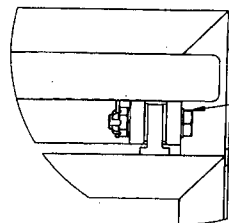
D4272-011/-012: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4272-013/-014: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW J-J C3-3

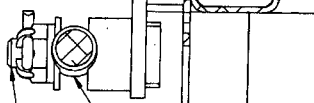
AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B (D3-2)

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



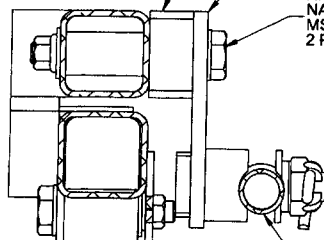
D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

SECTION D-D (B2-2)

D3953-17 GAS SPRING SPACER

D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

SECTION E-E (B1-2)

MS17984-C413
PIN, QUICK RELEASE

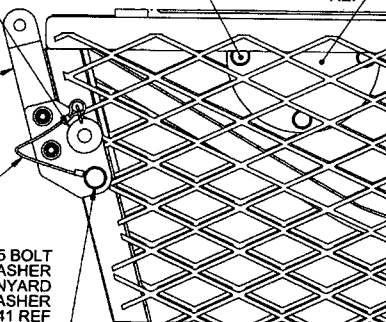
D4150-041
ARM ASSY

D2690-6
LANYARD
(ATTACH TO
MS17984-C413)

AN4C15 BOLT
NAS1149C0463R WASHER
D2690-6 LANYARD
NAS1149C0463R WASHER
D4150-041 REF
NAS1515H4L WASHER
BASKET BASE, REF
NAS1515H4L WASHER
D4150-041 REF
NAS1149C0463R WASHER
AN310C4 CASTELLATED NUT
MS24665-151 COTTER PIN

AN3-10A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL

D4021-5
BLANKING PLATE
REF



RELEASED

2015 MAR 30
A.P. EEN 15-SSO

VIEW H-H (B8-2)

APPROVED

DESIGN	JPH
DRAWN	RF
CHECKED	VS
MFG. APPR.	DD
APPROVED	HS
DE APPR.	DS
DATE	15.03.24

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4272	REV. D
TITLE BASKET ASSY	SHEET 3 OF 3
SCALE	NTS
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